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Authorised and notified according  
to Article 29 of the Regulation (EU)  
No 305/2011 of the European  
Parliament and of the Council of 9  
March 2011

MEMBER OF EOTA



## European Technical Assessment ETA-25/0941 of 2025/10/03

### I General Part

**Technical Assessment Body issuing the ETA and designated according to Article 29 of the Regulation (EU) No 305/2011: ETA-Danmark A/S**

**Trade name of the construction product:**

Xtreme Epoxy 100

**Product family to which the above construction product belongs:**

Bonded anchor with anchor rod for use in concrete under static, quasi-static or seismic action (performance category C2)

**Manufacturer:**

Torggler S.r.l.  
Via Prati Nuovi 9  
IT-39020 Marlengo (BZ)  
Tel. +39 0473 282400  
Internet [www.torggler.com/it/](http://www.torggler.com/it/)

**Manufacturing plant:**

Torggler S.r.l.- Manufacturing plant 1

**This European Technical Assessment contains:**

33 pages including 28 annexes which form an integral part of the document

**This European Technical Assessment is issued in accordance with Regulation (EU) No 305/2011, on the basis of:**

EOTA EAD 330499-02-0601, "Bonded fasteners for use in concrete"

**This version replaces:**

Translations of this European Technical Assessment in other languages shall fully correspond to the original issued document and should be identified as such.

Communication of this European Technical Assessment, including transmission by electronic means, shall be in full (except the confidential Annexes referred to above). However, partial reproduction may be made, with the written consent of the issuing Technical Assessment Body. Any partial reproduction has to be identified as such.

## **II SPECIFIC PART OF THE EUROPEAN TECHNICAL ASSESSMENT**

### **1 Technical description of product**

The Torggler Xtreme Epoxy 100 is a bonded anchor (injection type) consisting of an injection mortar cartridge equipped with a special mixing nozzle and a steel element which is a commercial threaded rod size M8 to M30 with hexagon nut and washer or reinforcing bars (rebar) from Ø8 mm to Ø40 mm.

The steel element is placed into a drilled hole previously injected (using an applicator gun) with a mortar with a slow and slight twisting motion. The anchor rod is anchored by the bond between rod, mortar and concrete.

The anchor in the range of M8 to M30, Ø8 to Ø40 and the mortar cartridges corresponds to the drawings given in the Annex A

The characteristic material values, dimensions and tolerances of the anchors not indicated in Annexes shall correspond to the respective values laid down in the technical documentation<sup>1</sup> of this European Technical Assessment.

### **2 Specification of the intended use(s) in accordance with the applicable European Assessment Document (hereinafter EAD)**

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The provisions made in this European Technical Assessment are based on an assumed intended working life of the anchor of 50 years and 100 years.

The indications given on the working life cannot be interpreted as a guarantee given by the producer or Assessment Body, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

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<sup>1</sup> The technical documentation of this European Technical Assessment is deposited at ETA-Danmark and, as far as relevant for the tasks of the Notified bodies involved in the attestation of conformity procedure, is handed over to the notified bodies.

### **3 Performance of the product and references to the methods used for its assessment**

#### **3.1 Characteristics of product**

**Mechanical resistance and stability (BWR 1):**

The essential characteristics are detailed in the Annex C.

**Safety in case of fire (BWR 2):**

No performance assessed.

**Hygiene, health and the environment (BWR3):**

No performance assessed.

#### **3.2 Methods of assessment**

The assessment of fitness of the anchor for the intended use in relation to the requirements for mechanical resistance and stability in the sense of the Basic Requirements 1 has been made in accordance with EOTA EAD 330499-02-0601, “Bonded fasteners for use in concrete”.

#### **4 Assessment and verification of constancy of performance (hereinafter AVCP) system applied, with reference to its legal base**

##### **4.1 AVCP system**

According to the decision 96/582/EC of the European Commission, the system(s) of assessment and verification of constancy of performance (see Annex V to Regulation (EU) No 305/2011) is 1.

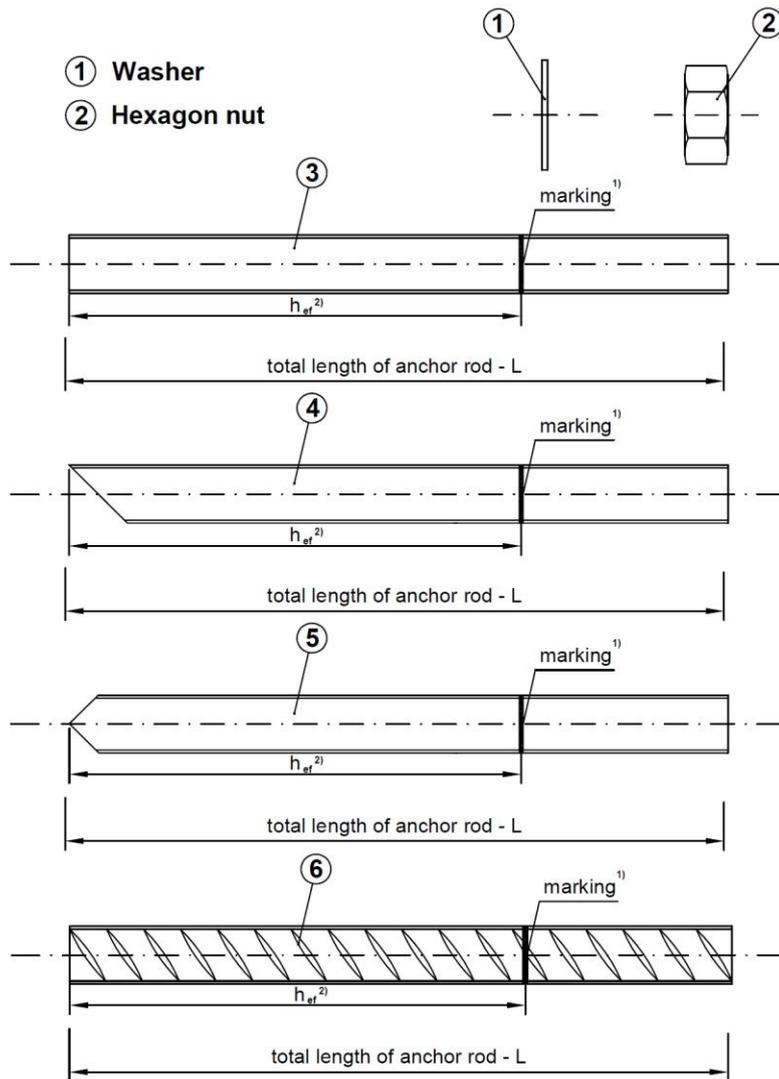
#### **5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD**

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited at ETA-Danmark prior to CE marking

Issued in Copenhagen on 2025-10-03 by



Thomas Bruun  
Manager, ETA-Danmark



- ③ Version 1 - rod with flat end with marking on  $h_r$
- ④ Version 2 - rod with 45° cutted end with marking on  $h_r$
- ⑤ Version 3 - rod with V shape end with marking on  $h_r$
- ⑥ Rebar - Deformed reinforcing bar with marking on  $h_r$

<sup>1)</sup> Marking according to clause 1.1 of EAD 330499-02-0601

<sup>2)</sup> Effective anchorage depth according to Table B1 and B2 (Annex B2 and B3)

**TORGLER XTREME EPOXY 100**

**Product description**  
Steel elements

**Annex A1**  
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**Table A1: Threaded rods**

Designation		Material			
<b>Steel, zinc plated</b>					
<b>electroplated <math>\geq 5 \mu\text{m}</math> acc. to EN ISO 4042</b>					
<b>hot-dip galvanized <math>\geq 40 \mu\text{m}</math> acc. to EN ISO 1461</b>					
Threaded rod	<b>Property class</b>	<b>Characteristic steel ultimate strength</b>	<b>Characteristic steel yield strength</b>	<b>Fracture elongation</b>	EN ISO 898-1
	4.8	$f_{uk} \geq 400 \text{ N/mm}^2$	$f_{yk} \geq 320 \text{ N/mm}^2$	$A_5 > 8\%^{1)}$	
	5.8	$f_{uk} \geq 500 \text{ N/mm}^2$	$f_{yk} \geq 400 \text{ N/mm}^2$	$A_5 > 8\%^{1)}$	
	8.8	$f_{uk} \geq 800 \text{ N/mm}^2$	$f_{yk} \geq 640 \text{ N/mm}^2$	$A_5 \geq 12\%^{1)}$	
	10.9	$f_{uk} \geq 1000 \text{ N/mm}^2$	$f_{yk} \geq 900 \text{ N/mm}^2$	$A_5 > 9\%$	
Hexagon nut	4	for class 4.8 rods			EN 898-2
	5	for class 5.8 rods			
	8	for class 8.8 rods			
	10	for class 10.9 rods			
Washer	Steel, according to EN ISO 7089; corresponding to anchor rod material				
<b>Stainless steel A2</b>		<b>(Materials) 1.4301, 1.4307, 1.4567, 1.4541</b>			
<b>Stainless steel A4</b>		<b>(Materials) 1.4401, 1.4404, 1.4571, 1.4362, 1.4578</b>			
<b>High corrosion resistance stainless steel (HCR)</b>		<b>(Materials) 1.4529, 1.4565</b>			
Threaded rod	<b>Property class</b>	<b>Characteristic steel ultimate strength</b>	<b>Characteristic steel yield strength</b>	<b>Fracture elongation</b>	EN 10088 EN ISO 3506
	50	$f_{uk} \geq 500 \text{ N/mm}^2$	$f_{yk} \geq 210 \text{ N/mm}^2$	$A_5 > 8\%^{1)}$	
	70	$f_{uk} \geq 700 \text{ N/mm}^2$	$f_{yk} \geq 450 \text{ N/mm}^2$	$A_5 \geq 12\%^{1)}$	
	80	$f_{uk} \geq 800 \text{ N/mm}^2$	$f_{yk} \geq 600 \text{ N/mm}^2$	$A_5 \geq 12\%^{1)}$	
Hexagon nut	50	for class 50 rods			EN 10088 EN ISO 3506
	70	for class 70 rods			
	80	for class 80 rods			
Washer	Steel, according to EN 10088; corresponding to anchor rod material				

<sup>1)</sup> For seismic performance category C2,  $A_5 > 12\%$

Commercial standard threaded rods may be used, with:

- material and mechanical properties according to Table A3,
- confirmation of material and mechanical properties by inspection certificate 3.1 according to EN-10204:2004,
- marking of the threaded rod with the embedment depth.

Note: Commercial standard threaded rods made of galvanized steel with property class above 8.8 are not permitted in some Member States.

Filling Washer for filling annular gap



**TORGGLER XTREME EPOXY 100**

**Product description**  
Materials (1)

**Annex A2**  
of European  
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**Table A2: Reinforcing bars (Rebar)**

Designation	Material
Rebar according to EN 1992-1-1:2011, Annex C	Bars and de-coiled rods Class B or C With $f_{yk}$ and $k$ according to NDP or NCL or EN 1992-1-1:2011/NA $f_{uk} = f_{tk} = k \times f_{yk}$ Rib height of the bar ( $h$ ) in the range $0,05d \leq h \leq 0,07d$

**Table A3: Injection mortars**

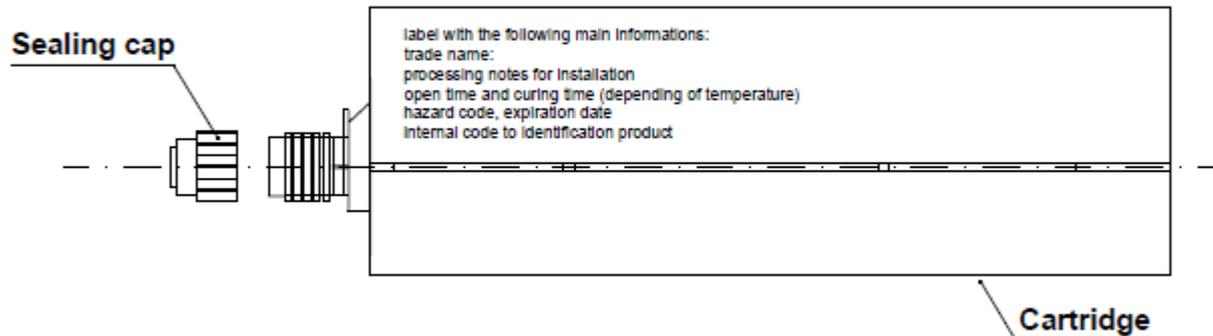
Product	Composition
TORGLER XTREME EPOXY 100 two component injection mortars	Additive: quartz Bonding agent: epoxy resin

**TORGLER XTREME EPOXY 100**

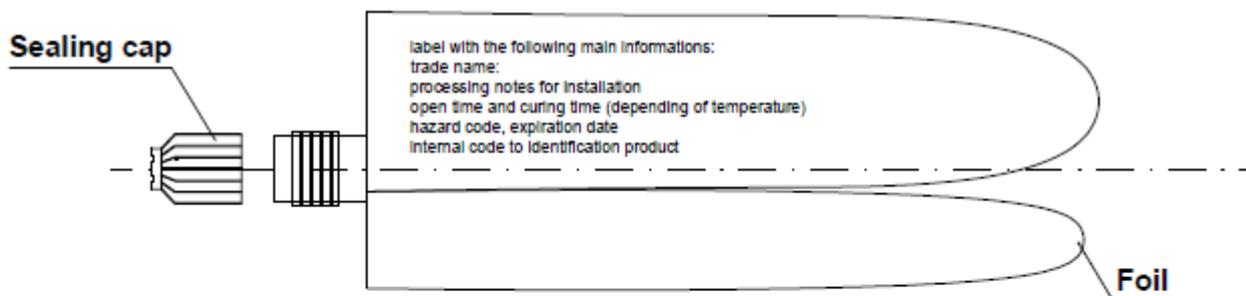
**Product description**  
Materials (2)

**Annex A3**  
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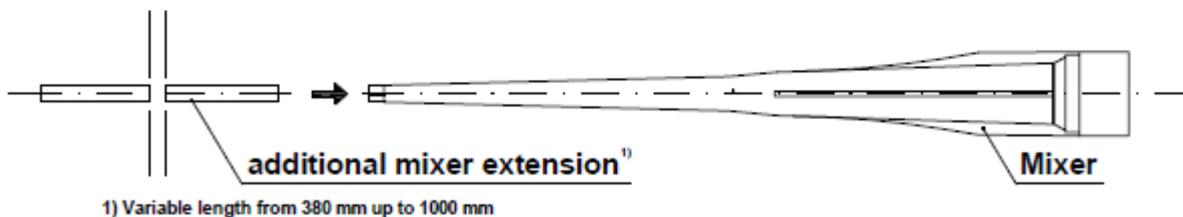
### Xtreme Epoxy 100 - from 385 to 1400 ml cartridge - side by side cartridge



### Xtreme Epoxy 100 - 600 ml - foil system



### MIXER - the mixer is suitable for each type of cartridge



**TORGGLER XTREME EPOXY 100**

**Product description**  
 Cartridge types and sizes

**Annex A4**  
 of European  
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**Specifications of intended use**

**Use:**

The anchors are intended to be used for anchorages for which requirements for mechanical resistance and stability and safety in use in the sense of the Basic Requirement 1 (EU) 305/2011 shall be fulfilled and failure of anchorages made with these products would compromise the stability of the works, cause risk to human life and/or lead to considerable economic consequences

**Anchors subject to:**

Static and quasi-static loads: sizes from M8 to M30 and from  $\phi 8$  to  $\phi 40$ .

Seismic performance category C1: sizes  $\phi 10$  to  $\phi 32$

Seismic performance category C2: sizes M12 to M24, rods with  $f_{uk} \leq 800 \text{ N/mm}^2$  and  $A_5 \geq 12\%$

Working life of 50 and 100 years

**Base material:**

- Reinforced or unreinforced normal weight concrete of strength class C20/25 at minimum to C50/60 at maximum according to EN 206-1.
- Non-cracked concrete: sizes from M8 to M30 and from  $\phi 8$  to  $\phi 40$ .
- Cracked concrete: sizes from M12 to M30 and from  $\phi 8$  to  $\phi 40$ .

**Temperature range:**

The anchors may be used in the following temperature range:

- $-40^\circ\text{C}$  to  $+40^\circ\text{C}$  (max. short term temperature  $+40^\circ\text{C}$  and max. long term temperature  $+24^\circ\text{C}$ ).
- $-40^\circ\text{C}$  to  $+55^\circ\text{C}$  (max. short term temperature  $+55^\circ\text{C}$  and max. long term temperature  $+43^\circ\text{C}$ ).
- $-40^\circ\text{C}$  to  $+80^\circ\text{C}$  (max. short term temperature  $+80^\circ\text{C}$  and max. long term temperature  $+50^\circ\text{C}$ ).

**Use conditions (environmental conditions):**

- Structures subject to dry internal conditions: all materials according to Table A1.
- For all other conditions according to EN 1993-1-4:2006+A2:2020 corresponding to corrosion resistance class:  
Stainless steel A2 according to Annex A4, Table A1: CRC II  
Stainless steel A4 according to Annex A4, Table A1: CRC III  
High corrosion resistance steel HCR according to Annex A4, Table A1: CRC V

**Installation:**

- Dry or wet concrete (use category I1): sizes from M8 to M30 and from  $\phi 8$  to  $\phi 40$ .
- Flooded holes with the exception of seawater (use category I2): sizes from M8 to M30 and from  $\phi 8$  to  $\phi 40$ .
- Installation direction D3 (downward and horizontal and upwards installation): sizes from M8 to M30 and from  $\phi 8$  to  $\phi 40$ .
- The anchors are suitable for hammer drilled holes (HD), for hollow drill bit (HDB) and for compressed air drill (CA): sizes from M8 to M30 and from  $\phi 8$  to  $\phi 40$ . Diamond drilled holes (DD) for sizes from M16 to M30.

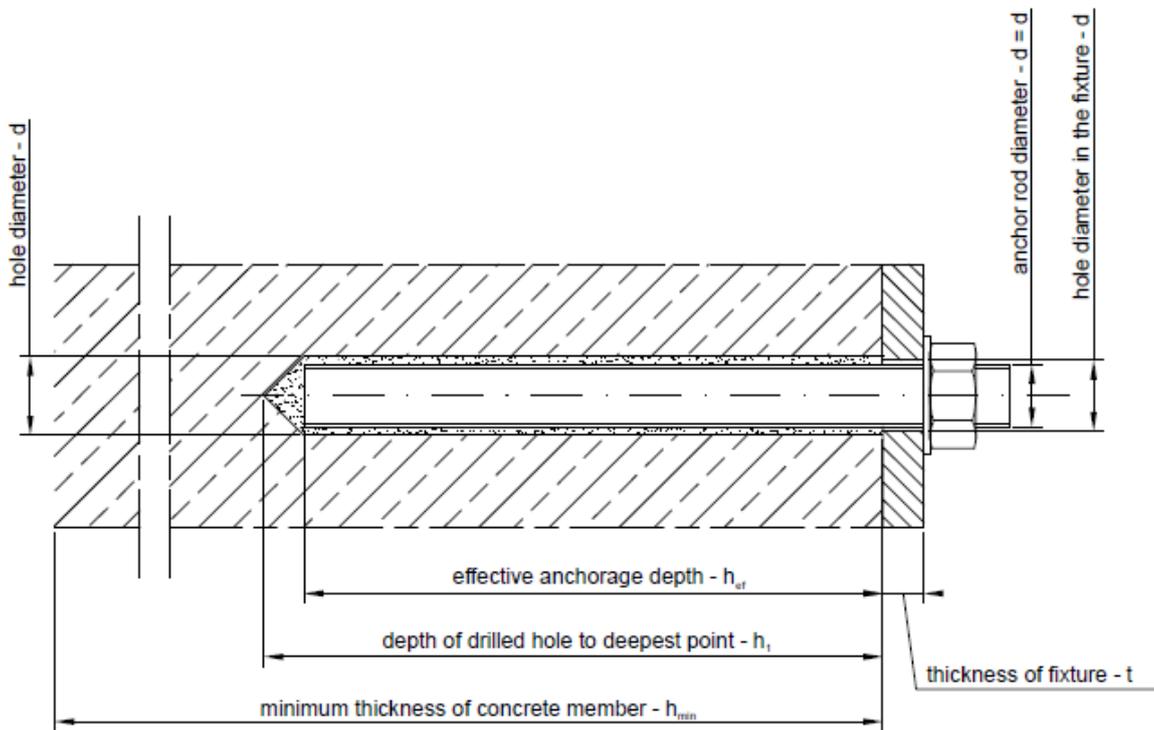
**Design methods:**

- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e. g. position of the anchor relative to reinforcement or to supports, etc.).
- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Anchorages under static or quasi-static loads are designed in accordance to EN 1992-4 and Technical Report TR055.
- Anchorages under seismic actions are designed in accordance to EN 1992-4 and Technical Report TR045.

**TORGGLER XTREME EPOXY 100**

**Intended use**  
Specifications

**Annex B1**  
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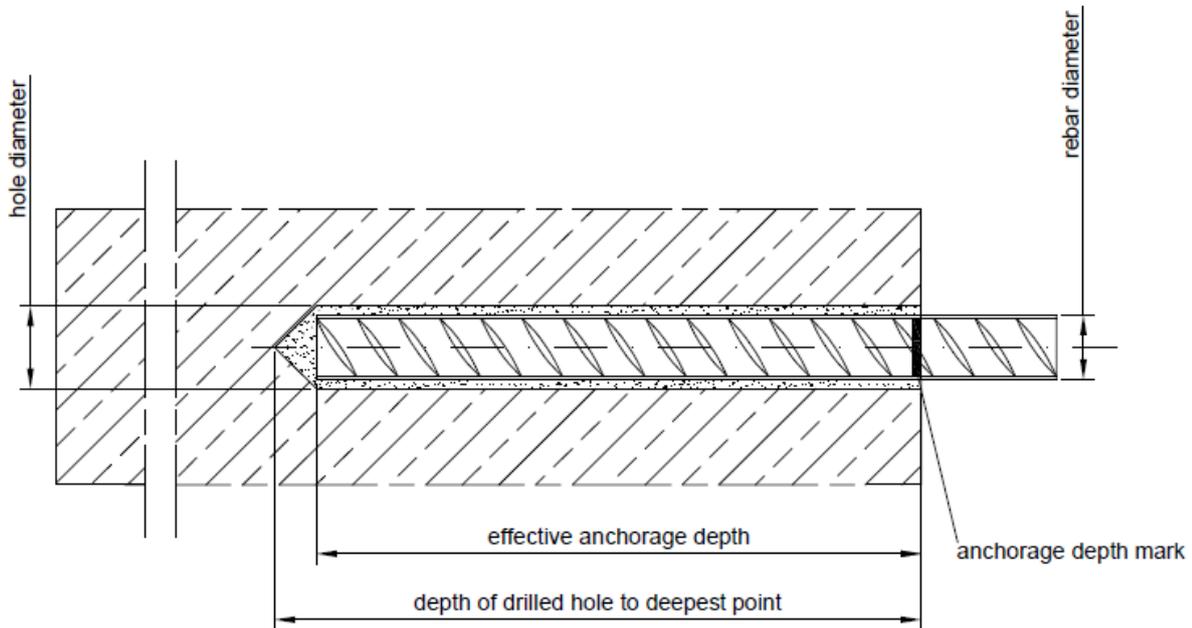
**Table B1: Installation data for threaded rods**

Size		M8	M10	M12	M16	M20	M24	M27	M30	
Nominal drilling diameter	$d_0$ [mm]	10	12	14	18	22-24	28	30	35	
Maximum diameter hole in the fixture	$d_{fix}$ [mm]	9	12	14	18	22	26	30	33	
Effective embedment depth	$h_{ef,min}$ [mm]	60	60	70	80	90	96	110	120	
	$h_{ef,max}$ [mm]	160	200	240	320	400	480	540	600	
Depth of the drilling hole	$h_l$ [mm]	$h_{ef} + 5$ mm								
Minimum thickness of the concrete slab	$h_{min}$ [mm]	$h_{ef} + 30$ mm; $\geq 100$ mm			$h_{ef} + 2d_0$					
Maximum setting torque moment	$T_{fix}$ [Nm]	10	20	40	80	130	200	270	300	
Minimum spacing	$s_{min}$ [mm]	40	50	60	75	90	115	120	140	
Minimum edge distance	$c_{min}$ [mm]	35	40	45	50	55	60	75	80	

**TORGGLER XTREME EPOXY 100**

**Intended use**  
Installation data for threaded rods

**Annex B2**  
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**Table B2: Installation data for rebars**

Size		Ø8	Ø10	Ø12	Ø14	Ø16	Ø20	Ø22	Ø25	Ø28	Ø30	Ø32	Ø40	
Nominal drilling diameter	$d_0$ [mm]	10-12	12-14	14-16	18	20	25	26	30-32	35	35	40	50-52	
Effective embedment depth	$h_{ef,min}$ [mm]	60	60	70	70	80	90	90	100	120	120	130	200	
	$h_{ef,max}$ [mm]	160	200	240	280	320	400	440	500	560	600	640	800	
Depth of the drilling hole	$h_1$ [mm]	$h_{ef} + 5 \text{ mm}$												
Minimum thickness of the concrete slab	$h_{min}$ [mm]	$h_{ef} + 30 \text{ mm}; \geq 100 \text{ mm}$			$h_{ef} + 2d_0$									
Minimum spacing	$s_{min}$ [mm]	40	50	60	70	80	100	105	125	140	150	160	160	
Minimum edge distance	$c_{min}$ [mm]	35	45	45	50	50	65	65	70	75	80	80	100	

**TORGGLER XTREME EPOXY 100**

**Intended use**  
Installation data for rebars

**Annex B3**  
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**Table B3: Maximum processing time and minimum curing time**

<b>TORGGLER XTREME EPOXY 100</b>			
<b>Concrete T° [C°]</b>	<b>Working time</b>	<b>Torque time<sup>3)</sup></b>	<b>Minimum curing time<sup>3)</sup></b>
0°C <sup>2)</sup>	2 h	48 h	96 h
5°C <sup>2)</sup>	1 h 15 min	24 h	48 h
10°C	1 h	12 h	24 h
15°C	45 min	6 h	18 h
20°C	30 min	4 h	12 h
25°C	20 min	4 h	10 h
30°C	15 min	3 h	5 h
35°C	12 min	3 h	5 h
40°C	8 min	3 h	5 h

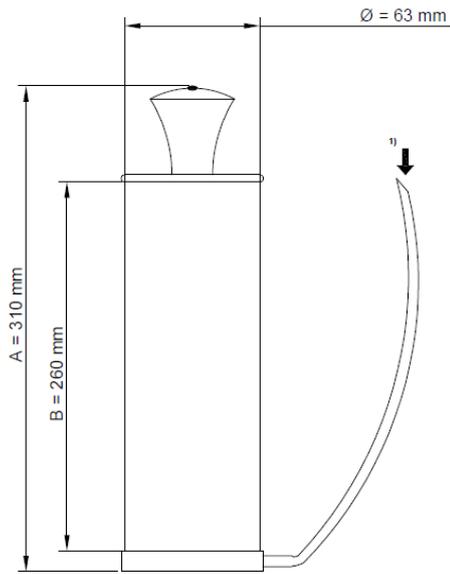
- 1) The minimum time from the end of the mixing to the time when the anchor is loaded
- 2) Minimum resin temperature recommended, for injection between 5°C and 0°C, equal to 10°C.
- 3) In presence of water the curing time must be doubled
- 4) Max resin temperature of 24°C for installation at maximum setting depth

**TORGGLER XTREME EPOXY 100**

**Intended use**  
Maximum processing time and minimum torque and curing time

**Annex B4**  
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**Manual Blower pump: nominal dimensions**



It is possible to use the mixer extension (see Annex 6) with the manual blower pump.

However it is possible to blow the hole using the mechanical air system (compressed air) also with the mixer extension



Suitable min pressure 6 bar at 6 m³/h  
 Oil-free compressed air  
 Recommended air gun with an orifice opening of minimum 3.5 mm in diameter

1) Position to insert the mixer extension



Mixer extension (from 380 mm to 1000 mm) with nominal diameter 10 mm

**TORGGLER XTREME EPOXY 100**

**Intended use**  
 Cleaning tools (1)

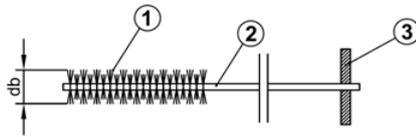
**Annex B5**  
 of European  
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**Table B4: Standard brush diameter for threaded rods**

Threaded rod diameter		M8	M10	M12	M16	M20	M24	M27	M30
$d_0$	Nominal drill hole [mm]	10	12	14	18	22-24	28	30	35
$d_b$	Brush diameter [mm]	12	14	16	20	26	30	35	37

**Table B5: Standard brush diameter for rebars**

Rebar diameter		Ø8		Ø10		Ø12		Ø14
$d_0$	Nominal drill hole [mm]	10	12	12	14	14	16	18
$d_b$	Brush diameter [mm]	12	14	14	16	16	18	20



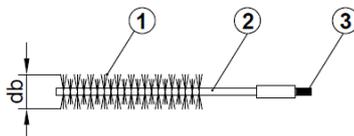
- ① Steel bristles
- ② Steel stem
- ③ Wood handle

**Table B6: Special brush diameter (mechanical brush) for threaded rods**

Threaded rod diameter		M16	M20	M24	M27	M30
$d_0$	Nominal drill hole [mm]	18	22-24	28	30	35
$d_b$	Brush diameter [mm]	20	26	30	32	37

**Table B7: Special brush diameter (mechanical brush) for rebars**

Threaded rod diameter		Ø8		Ø10		Ø12		Ø14		Ø16		Ø20		Ø25		Ø22		Ø28		Ø30		Ø32		Ø40	
$d_0$	Nominal drill hole [mm]	10	12	12	14	14	16	18	20	25	30-32	26	35	35	40	50-52									
$d_b$	Brush diameter [mm]	12	14	14	16	16	18	20	22	27	32	27	37	37	42	52-55									



- ① Steel bristles
- ② Steel stem
- ③ Threaded connection for drilling tool extension
- ④ Extension special brush
- ⑤ Drilling tool connection (SDS connection)



**TORGGLER XTREME EPOXY 100**

**Intended use**  
Cleaning tools (2)

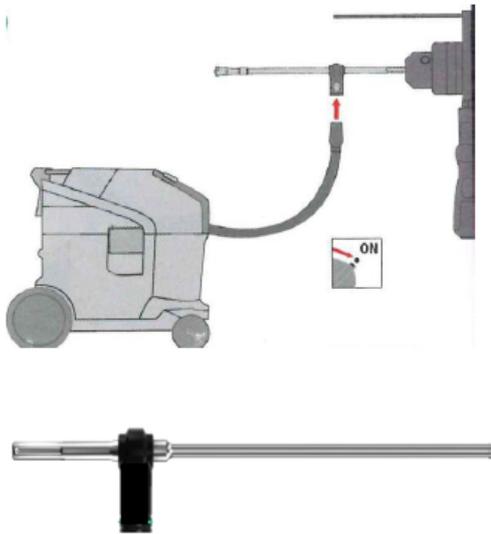
**Annex B6**  
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**Hollow Drill Bit (HDB)**

This drilling method is a hammer drilling method.

This drilling system removes the dust and cleans the bore hole during the drilling operation when used in accordance with the user's manual.

This drilling system include a vacuum cleaner. A suitable dust extraction system must be used. e.g. Bosch GAS 35 M AFC or a comparable dust extraction system with equivalent performance data.



Switch-on the vacuum cleaner before to drill

**Table B8: HDB perforation diameter for threaded rods**

Threaded rod diameter		M8	M10	M12	M16	M20	M24	M27	M30
d <sub>0</sub>	Nominal drill hole [mm]	10	12	14	18	22-24	28	30	35

**Table B9: HDB perforation diameter for rebars**

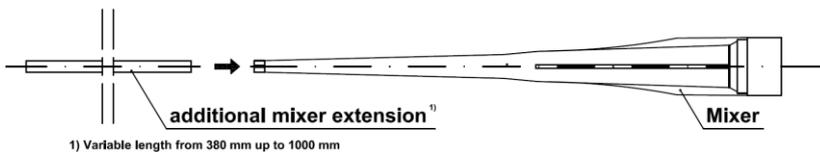
Rebar diameter		φ8	φ10	φ12	φ14	φ16	φ20	φ22	φ25	φ28	φ30
d <sub>0</sub>	Nominal drill hole [mm]	10-12	12-14	14-16	18	20	25	26	30-32	35	35

**TORGGLER XTREME EPOXY 100**

**Intended use**  
Hollow drill bit (HDB) specification

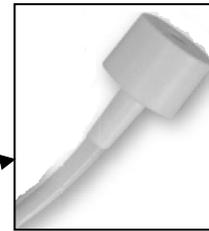
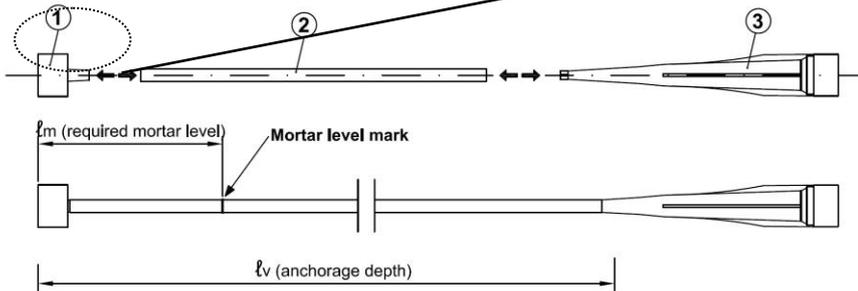
**Annex B7**  
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**Use the mixer extension (assembled on the standard mixer) for the injection up to 300 mm if necessary.**

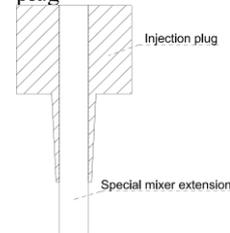


**Use this system for special conditions.**

**Tools for installation in special condition**



Insert the special mixer extension in the inner diameter of the injection plug up to reach the top of the plug



- ① Injection plug (nominal diameter according to the nominal diameter of drilled hole)
- ② Special mixer extension (variable length with nominal diameter 10 mm)  
Mark the required mortar level  $l_m$  and embedment depth  $l_v$  with tape or marker on the injection extension. Quick estimation:  $l_m = 1/3 \cdot l_v$   
Continue injection until the mortar level mark  $l_m$  becomes visible.
- ③ Standard mixer (suitable for all size of cartridge)

These tools allow the application in special conditions:

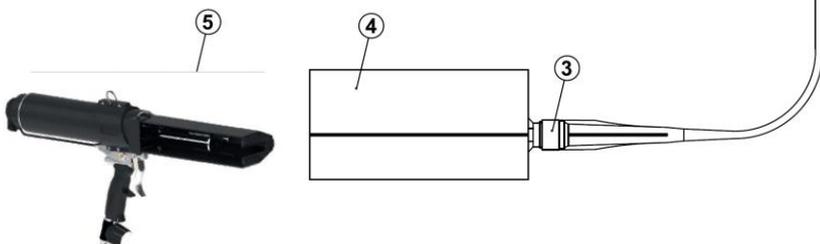
- installation with anchorage depth greater than 300 mm
- overhead installation.

For these applications is recommended the use of the injection pneumatic pump.



**System assembled**

- ① Injection plug
- ② Special mixer extension
- ③ Standard mixer
- ④ Cartridge
- ⑤ Sample of Injection pneumatic pump



**TORGLER XTREME EPOXY 100**

**Intended use**  
Tools for installation (1)

**Annex B8**  
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**Table B10: Mortar injection dispensers**

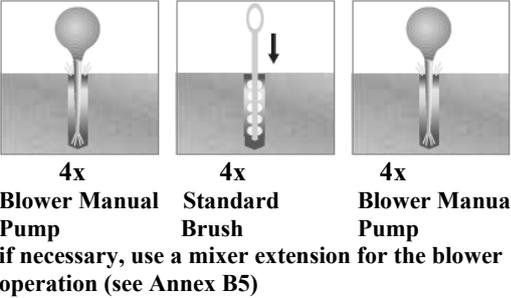
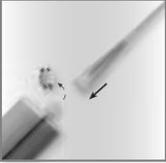
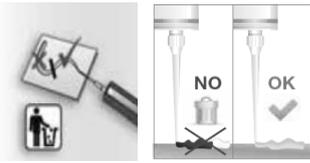
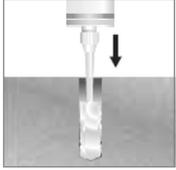
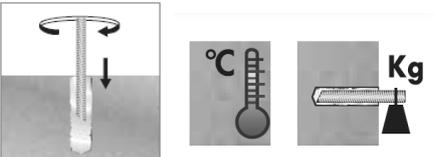
Injection dispensers	Cartridges	Clean hole tools	Maximum depth of the drill hole
 <i>Manual</i>	385 ml 585 ml	Blower pump or compressed air and standard brush or special brush or HDB	300 mm*
 <i>Manual+ Cartridge Adaptor</i>	600 ml Foil system	Blower pump or compressed air and standard brush or special brush or HDB	300 mm*
 <i>Battery</i>	385 ml 585 ml	Compressed air and special brush or HDB	300 mm to 640 mm*
 <i>Pneumatic</i>	385 ml 585 ml 1000 ml 1400 ml	Compressed air and special brush or HDB	300 mm to 800 mm*

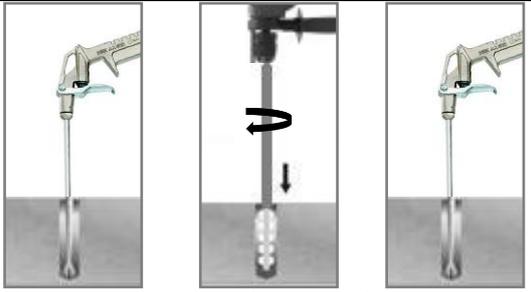
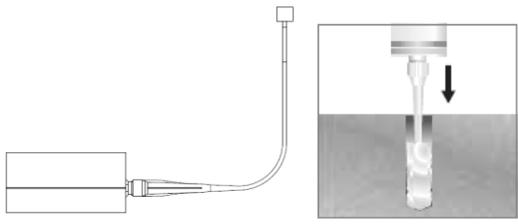
\* Note: use the mixer extension described in Annex B8 for the injection of the mortar

**TORGGLER XTREME EPOXY 100**

**Intended use**  
 Tools for installation (2)

**Annex B9**  
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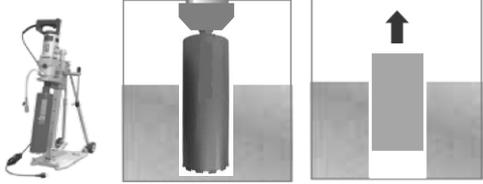
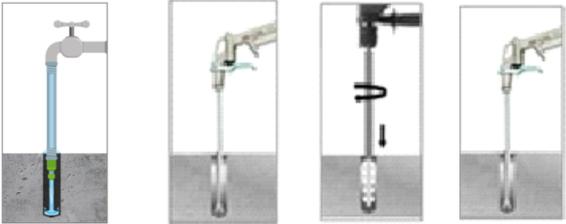
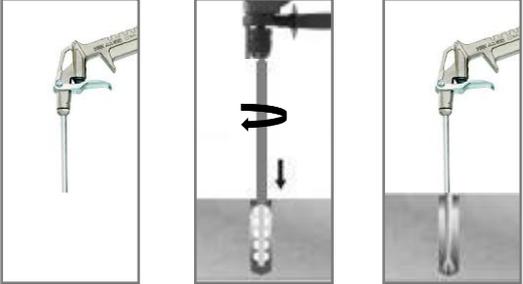
1		<p>Drill the hole with the correct diameter and depth using a rotary percussive machine. Check the perpendicularity of the hole during the drilling operation. In case of use of hollow drill bit (Annex B7) proceed directly to the point 3</p>
2	 <p><b>4x Blower Manual Pump</b> <b>4x Standard Brush</b> <b>4x Blower Manual Pump</b> if necessary, use a mixer extension for the blower operation (see Annex B5)</p>	<p>Clean the hole from drilling dust: The hole shall be cleaned by at least 4 blowing operations, by at least 4 brushing operations followed again by at least 4 blowing operations; before brushing clean the brush and check (see Annex B6, standard brush) if the brush diameter is sufficient. For the blower tools see Annex B5.</p>
3		<p>Unscrew the front cup, screw on the mixer and insert the cartridge in the gun.</p>
4		<p>Before starting to use the cartridge, eject a first part of the product, being sure that the two components are completely mixed. The complete mixing is reached only after that the product, obtained by mixing the two components, comes out from the mixer with a uniform color.</p>
5	 <p>if necessary, use a mixer extension for the injection (see Annex B8)</p>	<p>Fill the drilled hole uniformly starting from the drilled hole bottom, in order to avoid entrapment of the air; remove the mixer slowly bit by bit during pressing-out; filling the drill hole with a quantity of the injection mortar corresponding to 2/3 of the drill hole depth.</p>
6	 <p><b>ATTENTION: Use the rods dry and free oil and other contaminants</b></p>	<p>Insert immediately the rod, marked according to the proper anchorage depth, slowly and with a slight twisting motion, removing excess of injection mortar around the rod. Observe the working time according to Annex B4. Wait the curing time according to Annex B4. It can be optionally filled the annular gap between anchor and fixture with mortar.</p>
<p><b>TORGGLER XTREME EPOXY 100</b></p>		<p><b>Annex B10</b> of European Technical Assessment ETA-25/0941</p>
<p><b>Intended use</b> Installation instruction up to 300 mm depth (HD – HDB – CA)</p>		

1	See point 1 Annex B10. In case of use of hollow drill bit (HDB) proceed directly to the point 3.	
2	 <p>4 x 5 seconds      4x      4 x 5 seconds  <b>ATTENTION: compressed air free oil</b></p>	<p>Clean the hole from drilling dust:                  The hole shall be cleaned by at least 4 blowing operations (5 seconds for single operation) with compressed air, by at least 4 brushing operations with special brush followed again by at least 4 blowing operations (5 seconds for single operation) with compressed air. Before brushing clean the brush and check (see Annex B6, special brush) if the brush diameter is sufficient. For the blower tools see the Annex B5.</p>
3	See point 3 Annex B10	
4	See point 4 Annex B10	
5		<p>Before starting the injection, assemble the system according to Annex B8. After that, fill the drilled hole uniformly from the drilled hole bottom, in order to avoid entrapment of the air; remove the special mixer extension with injection plug slowly bit by bit during pressing-out; filling the drill hole with a quantity of the injection mortar corresponding to 2/3 of the drill hole depth. Procedure for overhead application is detailed in Annex B13.</p>
6	See point 6 Annex B10	

**TORGLER XTREME EPOXY 100**

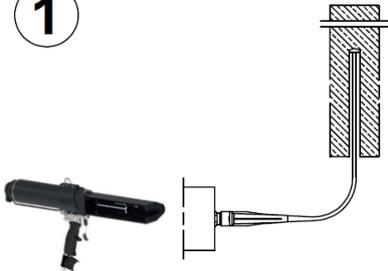
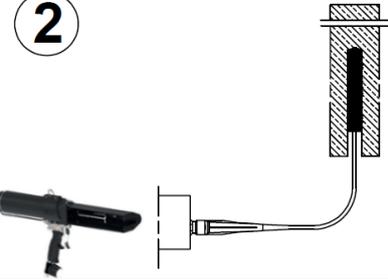
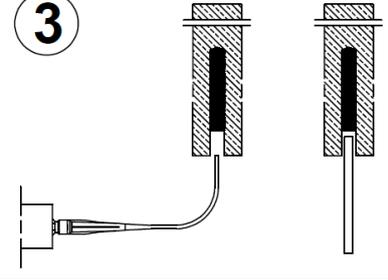
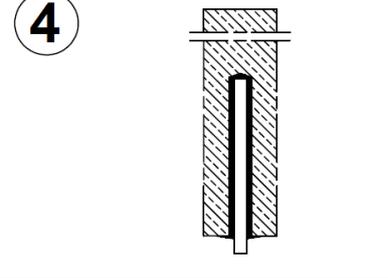
**Intended use**  
 Installation instruction up to 800 mm depth (HD – HDB – CA)

**Annex B11**  
 of European  
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<p>1</p>		<p>Drill the hole with the correct diameter and depth using a core drill machine. Check the perpendicularity of the hole during the drilling operation. Remove completely the core from the hole.</p>
<p>2</p>	 <p>flush hole until water runs clear</p> <p>4x blower with compressed air</p> <p>4x special brush</p> <p>4x blower with compressed air</p>	<p>After operation 1, if the diamond drilling machine used has a dry cutting system proceed with the installation procedure according to the point 3.</p> <p>Instead, if it is used a wet cutting system before go to the point 4 the following operation must be done:</p> <ul style="list-style-type: none"> <li>- flush hole 2 times by inserting a water hose to the back of the hole until water runs clear;</li> <li>- brush 2 times with the proper special brush. Before brushing clean the brush and check (see Annex B6, special brush) if the brush diameter is sufficient;</li> <li>- flush again 2 times until water runs clear;</li> <li>- remove all standing water completely (using for example vacuum system or compressed air free oil).</li> </ul>
<p>3</p>	 <p>4 x 5 seconds</p> <p>6x</p> <p>4 x 5 seconds</p> <p><b>ATTENTION: compressed air free oil</b></p>	<p>Clean the hole from drilling dust: the hole shall be cleaned by at least</p> <ul style="list-style-type: none"> <li>- 4 blowing operations (5 seconds for single operation) with compressed air</li> <li>- 4 brushing operations with special brush</li> <li>- 4 blowing operations (5 seconds for single operation) with compressed air.</li> </ul> <p>Before brushing clean the brush and check (see Annex B6, special brush) if the brush diameter is sufficient. For the blower tools see Annex B5.</p>
<p>4</p>	<p>After the operation above, to follow the operations from 4 to 6 on the previous Annex B9 and B10 in function of the depth of the hole.</p>	
<p><b>TORGLER XTREME EPOXY 100</b></p>		<p><b>Annex B12</b> of European Technical Assessment ETA-25/0941</p>
<p>Procedure with diamond drilling (wet and dry) for all depths (DD)</p>		

## Overhead installation procedure

In addition to standard procedure, for overhead installation, following the below procedure

<p><b>1</b></p> 	<p><b>1 - Start injection</b></p> <p>Inject from the bottom of the hole. Use battery or pneumatic dispenser if the anchorage depth is greater than 200 mm.</p>
<p><b>2</b></p> 	<p><b>2 - Injection phase</b></p> <p>Inject the product about 2/3 of the hole depth. Remove the mixer extension slowly bit by bit during pressing-out.</p>
<p><b>3</b></p> 	<p><b>3 - End injection</b></p> <p>Remove the mixer extension. Insert immediately the steel element (turn the steel element during the insertion).</p>
<p><b>4</b></p> 	<p><b>4 - End installation</b></p> <p>To avoid the slipping of the steel element during the open time of the product (due to the steel element own weight) use a temporary interlocking element (for ex. wedge of wood)</p>

**TORGLER XTREME EPOXY 100**

**Intended use**  
Overhead installation instruction

**Annex B13**  
of European  
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**Table C1: Characteristic values for steel tension resistance and steel shear resistance – threaded rods.**

Size			M8	M10	M12	M16	M20	M24	M27	M30
<b>Steel failure – characteristic tension resistance</b>										
Steel class 4.8	$N_{Rk,s}$	[kN]	15	23	34	63	98	141	183	224
Steel class 5.8	$N_{Rk,s}$	[kN]	18	29	42	78	122	176	229	280
Steel class 8.8	$N_{Rk,s}$	[kN]	29	46	67	126	196	282	367	449
Steel class 10.9	$N_{Rk,s}$	[kN]	37	58	84	157	245	353	459	561
Stainless steel A2, A4, HCR class 50	$N_{Rk,s}$	[kN]	18	29	42	78	122	176	229	280
Stainless steel A2, A4, HCR class 70	$N_{Rk,s}$	[kN]	26	41	59	110	171	247	321	392
Stainless steel A4, HCR class 80	$N_{Rk,s}$	[kN]	29	46	67	126	196	282	367	449
<b>Steel failure – characteristic tension resistance – partial factor</b>										
Steel class 4.8	$\gamma_{Ms,N}^{1)}$	[-]	1,50							
Steel class 5.8	$\gamma_{Ms,N}^{1)}$	[-]	1,50							
Steel class 8.8	$\gamma_{Ms,N}^{1)}$	[-]	1,50							
Steel class 10.9	$\gamma_{Ms,N}^{1)}$	[-]	1,40							
Stainless steel A2, A4, HCR class 50	$\gamma_{Ms,N}^{1)}$	[-]	2,86							
Stainless steel A2, A4, HCR class 70	$\gamma_{Ms,N}^{1)}$	[-]	1,87							
Stainless steel A4, HCR class 80	$\gamma_{Ms,N}^{1)}$	[-]	1,60							
<b>Steel failure – characteristic shear resistance without lever arm</b>										
Steel class 4.8	$V_{Rk,s}^0$	[kN]	7	12	17	31	49	71	92	112
Steel class 5.8	$V_{Rk,s}^0$	[kN]	9	14	21	39	61	88	115	140
Steel class 8.8	$V_{Rk,s}^0$	[kN]	15	23	34	63	98	141	184	224
Steel class 10.9	$V_{Rk,s}^0$	[kN]	18	29	42	78	122	176	230	280
Stainless steel A2, A4, HCR class 50	$V_{Rk,s}^0$	[kN]	9	14	21	39	61	88	115	140
Stainless steel A2, A4, HCR class 70	$V_{Rk,s}^0$	[kN]	13	20	29	55	86	124	160	196
Stainless steel A4, HCR class 80	$V_{Rk,s}^0$	[kN]	15	23	34	63	98	141	184	224
<b>Steel failure – characteristic shear resistance with lever arm</b>										
Steel class 4.8	$M_{Rk,s}^0$	[Nm]	15	30	52	133	260	449	666	900
Steel class 5.8	$M_{Rk,s}^0$	[Nm]	19	37	65	166	324	561	832	1125
Steel class 8.8	$M_{Rk,s}^0$	[Nm]	30	60	105	266	519	898	1331	1799
Steel class 10.9	$M_{Rk,s}^0$	[Nm]	37	75	131	333	649	1123	1664	2249
Stainless steel A2, A4, HCR class 50	$M_{Rk,s}^0$	[Nm]	19	37	66	166	324	561	832	1124
Stainless steel A2, A4, HCR class 70	$M_{Rk,s}^0$	[Nm]	26	52	92	233	454	786	1165	1574
Stainless steel A4, HCR class 80	$M_{Rk,s}^0$	[Nm]	30	60	105	266	519	898	1331	1799
<b>Steel failure – characteristic shear resistance – partial factor</b>										
Steel class 4.8	$\gamma_{Ms,V}^{1)}$	[-]	1,25							
Steel class 5.8	$\gamma_{Ms,V}^{1)}$	[-]	1,25							
Steel class 8.8	$\gamma_{Ms,V}^{1)}$	[-]	1,25							
Steel class 10.9	$\gamma_{Ms,V}^{1)}$	[-]	1,50							
Stainless steel A2, A4, HCR class 50	$\gamma_{Ms,V}^{1)}$	[-]	2,38							
Stainless steel A2, A4, HCR class 70	$\gamma_{Ms,V}^{1)}$	[-]	1,56							
Stainless steel A4, HCR class 80	$\gamma_{Ms,V}^{1)}$	[-]	1,33							

Fracture elongation threaded rod for seismic C2 must be  $A_s \geq 12\%$ .

Steel classes 10.9 are not covered for seismic application.

<sup>1)</sup> In the absence of national regulation

**TORGGLER XTREME EPOXY 100**

**Performances**

Characteristic values for steel tension resistance and steel shear resistance for threaded rods

**Annex C1**  
of European  
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**Table C2: Characteristic values tension resistance load in non-cracked concrete for threaded rod under static and quasi-static loads for 50 and 100 years**

Size	M8	M10	M12	M16	M20	M24	M27	M30	
<b>Steel failure</b>									
Characteristic resistance	$N_{Rk,s}$	[kN]	See Annex C1 – Table C1						
Partial factor	$\gamma_{Ms,N}$	[-]	See Annex C1 – Table C1						
<b>Combined pull-out and concrete cone failure in non-cracked concrete C20/25 for HD – HBD and CA</b>									
Characteristic bond resistance temperature range -40°C / +40°C	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	16,0	16,0	16,0	16,0	16,0	15,0	14,0
Characteristic bond resistance temperature range -40°C / +55°C	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	15,0	15,0	15,0	15,0	15,0	14,0	14,0
Characteristic bond resistance temperature range -40°C / +80°C	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	11,0	11,0	11,0	10,0	10,0	10,0	10,0
<b>Combined pull-out and concrete cone failure in non-cracked concrete C20/25 for DD</b>									
Characteristic bond resistance temperature range -40°C / +40°C	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	-	-	-	14,0	14,0	14,0	13,0
Characteristic bond resistance temperature range -40°C / +55°C	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	-	-	-	13,0	13,0	13,0	12,0
Characteristic bond resistance temperature range -40°C / +80°C	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	-	-	-	10,0	10,0	10,0	9,0
<b>Reduction factor <math>\psi^0_{sus}</math> for non-cracked concrete valid for all drilling method</b>									
Sustained load factor temperature range -40°C / +40°C	$\psi^0_{sus}$	[-]	0,73						
Sustained load factor temperature range -40°C / +55°C	$\psi^0_{sus}$	[-]	0,73						
Sustained load factor temperature range -40°C / +80°C	$\psi^0_{sus}$	[-]	0,73						
Increasing factor for non-cracked concrete related to strength $f_{ck}$	$\psi_c$	[-]	$(f_{ck}/20)^{0,2}$						
<b>Concrete cone failure</b>									
Factor for non-cracked concrete	$k_{ucr,N}$	[-]	11,0						
Edge distance	$C_{er,N}$	[mm]	1,5 $h_{ef}$						
Spacing	$S_{er,N}$	[mm]	3,0 $\cdot h_{ef}$						
<b>Splitting failure</b>									
Spacing	$S_{er,Nsp}$	[mm]	If $h = h_{min}$						
			$S_{er,Nsp} = 4,0 \cdot h_{ef}$						
			If $h_{min} < h < 2 h_{ef}$						
			<p style="text-align: center;"><math>S_{er,Nsp} = \text{interpolate values}</math></p>						
			if $h \geq 2 h_{ef}$						
$S_{er,Nsp} = 2 h_{ef}$									
Edge distance	$C_{er,Nsp}$	[mm]	0,5 $\cdot S_{er,sp}$						
<b>Installation factor for combined pull-out, concrete cone and splitting failure</b>									
Installation factors for category I1	$\gamma_{inst}$	[-]	1,0						
Installation factors for category I2			1,2						
<b>TORGGLER XTREME EPOXY 100</b>						<b>Annex C2</b> of European Technical Assessment ETA-25/0941			
<b>Performances</b> Characteristic values tension resistance load in non-cracked concrete for threaded rod under static and quasi-static loads									

**Table C3: Characteristic values tension resistance load in cracked concrete for threaded rod under static and quasi-static loads for 50 and 100 years**

Size	M12	M16	M20	M24	M27	M30		
<b>Steel failure</b>								
Characteristic resistance	$N_{Rk,s}$	[kN]	See Annex C1 – Table C1					
Partial factor	$\gamma_{Ms,N}$	[-]	See Annex C1 – Table C1					
<b>Combined pull-out and concrete cone failure in cracked concrete C20/25 for HD – HBD and CA</b>								
Characteristic bond resistance temperature range -40°C / +40°C	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]	7,0	7,5	7,0	8,0	-	-
Characteristic bond resistance temperature range -40°C / +55°C	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]	7,0	7,5	7,0	8,0	-	-
Characteristic bond resistance temperature range -40°C / +80°C	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]	5,5	5,5	5,5	5,5	-	-
<b>Combined pull-out and concrete cone failure in cracked concrete C20/25 for DD</b>								
Characteristic bond resistance temperature range -40°C / +40°C	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]	-	7,5	7,0	7,0	7,0	6,5
Characteristic bond resistance temperature range -40°C / +55°C	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]	-	7,5	7,0	7,0	7,0	6,5
Characteristic bond resistance temperature range -40°C / +80°C	$\tau_{Rk,cr}$	[N/mm <sup>2</sup> ]	-	5,5	5,0	5,0	5,0	4,5
<b>Reduction factor <math>\psi_{sus}^0</math> for cracked concrete valid for all drilling method</b>								
Sustained load factor temperature range -40°C / +40°C	$\psi_{sus}^0$	[-]	0,73					
Sustained load factor temperature range -40°C / +55°C	$\psi_{sus}^0$	[-]	0,73					
Sustained load factor temperature range -40°C / +80°C	$\psi_{sus}^0$	[-]	0,73					
Increasing factor for cracked concrete related to strength $f_{ck}$	$\psi_c$	[-]	1,00					
<b>Concrete cone failure</b>								
Factor for cracked concrete	$k_{cr,N}$	[-]	7,7					
Edge distance	$C_{cr,N}$	[mm]	1,5 $h_{ef}$					
Spacing	$S_{cr,N}$	[mm]	3,0 $h_{ef}$					
<b>Splitting failure</b>								
Spacing	$S_{cr,Nsp}$	[mm]	If $h = h_{min}$					
			$S_{cr,Nsp} = 4,0 \cdot h_{ef}$					
			If $h_{min} < h < 2 h_{ef}$					
			$S_{cr,Nsp} = \text{interpolate values}$					
if $h \geq 2 h_{ef}$								
$S_{cr,Nsp} = 2 h_{ef}$								
Edge distance	$C_{cr,Nsp}$	[mm]	0,5 · $S_{cr,sp}$					
<b>Installation factor for combined pull-out, concrete cone and splitting failure</b>								
Installation factors for category I1	$\gamma_{inst}$	[-]	1,0					
Installation factors for category I2			1,2					
<b>TORGGLER XTREME EPOXY 100</b>					<b>Annex C3</b> of European Technical Assessment ETA-25/0941			
<b>Performances</b> Characteristic values tension resistance load in cracked concrete for threaded rod under static and quasi-static loads								

**Table C4: Characteristic values shear resistance load – non-cracked and cracked concrete for threaded rod under static and quasi-static loads for 50 and 100 years**

Size			M8	M10	M12	M16	M20	M24	M27	M30	
<b>Steel failure without lever arm</b>											
Characteristic resistance	$V_{Rk,s}^0$	[kN]	See Annex C1 – Table C1								
Partial factor	$\gamma_{Ms,V}$	[-]	See Annex C1 – Table C1								
Ductility factor	$k_7$	[-]	1,0								
<b>Steel failure with lever arm</b>											
Characteristic resistance	$M_{Rk,s}^0$	[kN]	See Annex C1 – Table C1								
Partial factor	$\gamma_{Ms,V}$	[-]	See Annex C1 – Table C1								
<b>Concrete pry out failure</b>											
Factor	$k_8$	[-]	2,0								
Installation factor	$\gamma_{inst}$	[-]	1,0								
<b>Concrete edge failure</b>											
Effective length of anchor under shear loading	$l_f$	[-]	$l_f = h_{ef}$ and $\leq 12 d_{nom}$						$l_f = h_{ef}$ and $\leq \max(8 d_{nom}, 300 \text{ mm})$		
Installation factor	$\gamma_{inst}$	[-]	1,0								

**TORGGLER XTREME EPOXY 100****Performances**

Characteristic values shear resistance load in non- cracked and cracked concrete for threaded rod under static and quasi-static loads.

**Annex C4**  
of European  
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**Table C5: Characteristic values tension resistance load in non-cracked concrete for rebar under static and quasi-static loads for 50 and 100 years**

Size			Ø8	Ø10	Ø12	Ø14	Ø16	Ø20	Ø22	Ø25	Ø28	Ø30	Ø32	Ø40
<b>Steel failure</b>														
Characteristic resistance	$N_{Rk,s}$	[kN]	$A_s \times f_{uk}^{2)}$											
Cross section area	$A_s$	[mm <sup>2</sup> ]	50	79	113	154	201	314	380	491	616	707	804	1256
Partial factor	$\gamma_{Ms,N}^{1)}$	[-]	1,4											
<b>Combined pull-out and concrete cone failure in non-cracked concrete C20/25 for HD – HBD and CA</b>														
Characteristic bond resistance temperature range -40°C / +40°C	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	15,0	15,0	15,0	14,0	14,0	13,0	13,0	12,0	12,0	12,0	11,0	11,0
Characteristic bond resistance temperature range -40°C / +80°C	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	15,0	15,0	15,0	14,0	14,0	13,0	13,0	12,0	12,0	12,0	11,0	11,0
Characteristic bond resistance temperature range -40°C / +80°C	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	10,0	10,0	10,0	10,0	10,0	9,5	9,0	9,0	9,0	9,0	7,5	7,5
<b>Reduction factor <math>\psi_{sus}^0</math> for non cracked concrete valid for all drilling method</b>														
Sustained load factor temperature range -40°C / +40°C	$\psi_{sus}^0$		0,73											
Sustained load factor temperature range -40°C / +55°C	$\psi_{sus}^0$		0,73											
Sustained load factor temperature range -40°C / +80°C	$\psi_{sus}^0$		0,73											
Increasing factor for cracked concrete related to strength $f_{ck}$	$\psi_c$	[-]	$(f_{ck}/20)^{0,2}$											
<b>Concrete cone failure</b>														
Factor for cracked concrete	$k_{cr,N}$	[-]	11,0											
Edge distance	$C_{cr,N}$	[mm]	$1,5 h_{ef}$											
Spacing	$S_{cr,N}$	[mm]	$3,0 h_{ef}$											
<b>Splitting failure</b>														
Spacing	$S_{cr,Nsp}$	[mm]	If $h = h_{min}$											
			$S_{cr,Nsp} = 4,0 \cdot h_{ef}$											
			If $h_{min} < h < 2 h_{ef}$											
			$S_{cr,Nsp} = \text{interpolate values}$ if $h \geq 2 h_{ef}$ $S_{cr,Nsp} = 2 h_{ef}$											
Edge distance	$C_{cr,Nsp}$	[mm]	$0,5 \cdot S_{cr,sp}$											
<b>Installation factor for combined pull-out, concrete cone and splitting failure</b>														
Installation factors for category I1	$\gamma_{inst}$	[-]	1,0											
Installation factors for category I2			1,2											

<sup>1)</sup> In the absence of other national regulations

<sup>2)</sup>  $f_{uk}$  shall be taken from the specifications of reinforcing bars

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Characteristic values tension resistance load in non-cracked concrete for rebar under static and quasi-static loads.

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**Table C6: Characteristic values tension resistance load in cracked concrete for rebar under static and quasi-static loads for 50 and 100 years**

Size			Ø8	Ø10	Ø12	Ø14	Ø16	Ø20	Ø22	Ø25	Ø28	Ø30	Ø32	Ø40
<b>Steel failure</b>														
Characteristic resistance	$N_{Rk,s}$	[kN]	$A_s \times f_{tk}^{2)}$											
Cross section area	$A_s$	[mm <sup>2</sup> ]	50	79	113	154	201	314	380	491	616	707	804	1256
Partial factor	$\gamma_{Ms,N}^{1)}$	[-]	1,4											
<b>Combined pull-out and concrete cone failure in cracked concrete C20/25 for HD – HBD and CA</b>														
Characteristic bond resistance temperature range -40°C / +40°C	$\tau_{Rk,uer}$	[N/mm <sup>2</sup> ]	8,5	8,0	8,0	8,0	8,0	7,5	7,5	7,5	7,5	7,0	7,0	6,5
Characteristic bond resistance temperature range -40°C / +80°C	$\tau_{Rk,uer}$	[N/mm <sup>2</sup> ]	8,5	8,0	8,0	8,0	8,0	7,5	7,5	7,5	7,5	7,0	7,0	6,5
Characteristic bond resistance temperature range -40°C / +80°C	$\tau_{Rk,uer}$	[N/mm <sup>2</sup> ]	6,0	5,5	5,5	5,5	5,5	5,0	5,5	5,0	5,0	5,0	5,0	4,5
<b>Reduction factor <math>\psi_{sus}^0</math> for cracked concrete valid for all drilling method</b>														
Sustained load factor temperature range -40°C / +40°C	$\psi_{sus}^0$	[-]	0,73											
Sustained load factor temperature range -40°C / +55°C	$\psi_{sus}^0$	[-]	0,73											
Sustained load factor temperature range -40°C / +80°C	$\psi_{sus}^0$	[-]	0,73											
Increasing factor for cracked concrete related to strength $f_{ck}$	$\psi_c$	[-]	1,0											
<b>Concrete cone failure</b>														
Factor for non-cracked concrete	$k_{uer,N}$	[-]	7,7											
Edge distance	$C_{cr,N}$	[mm]	1,5 $h_{ef}$											
Spacing	$S_{cr,N}$	[mm]	3,0 $h_{ef}$											
<b>Splitting failure</b>														
Spacing	$S_{cr,Nsp}$	[mm]	If $h = h_{min}$											
			$S_{cr,Nsp} = 4,0 \cdot h_{ef}$											
			If $h_{min} < h < 2 h_{ef}$											
			$S_{cr,Nsp} = \text{interpolate values}$											
if $h \geq 2 h_{ef}$														
$S_{cr,Nsp} = 2 h_{ef}$														
Edge distance	$C_{cr,Nsp}$	[mm]	0,5 · $S_{cr,sp}$											
<b>Installation factor for combined pull-out, concrete cone and splitting failure</b>														
Installation factors for category I1	$\gamma_{inst}$	[-]	1,0											
Installation factors for category I2			1,2											

<sup>1)</sup> In the absence of other national regulations

<sup>2)</sup>  $f_{tk}$  shall be taken from the specifications of reinforcing bars

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Characteristic values tension resistance load in cracked concrete for rebar under static and quasi-static loads.

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**Table C7: Characteristic values shear resistance load – non-cracked and cracked concrete for rebar under static and quasi-static loads for 50 and 100 years**

Size			Ø8	Ø10	Ø12	Ø14	Ø16	Ø20	Ø22	Ø25	Ø28	Ø30	Ø32	Ø40		
<b>Steel failure without lever arm</b>																
Characteristic resistance	$V_{Rk,s}^0$	[kN]	$0,5 \times A_s \times f_{uk}^{2)}$													
Partial factor	$\gamma_{Ms,V}^{1)}$	[-]	1,5													
Cross section area	$A_s$	[mm <sup>2</sup> ]	50	79	113	154	201	314	380	491	616	707	804	1256		
Ductility factor	$k_7$	[-]	1,0													
<b>Steel failure with lever arm</b>																
Characteristic resistance	$M_{Rk,s}^0$	[kN]	$1,2 \times W_{el} \times f_{uk}^{2)}$													
Elastic section modulus	$W_{el}$	[mm <sup>3</sup> ]	50	98	170	269	402	785	1045	1534	2155	2650	3217	6283		
Partial factor	$\gamma_{Ms,V}^{1)}$	[-]	1,5													
<b>Concrete pry out failure</b>																
Factor	$k_8$	[-]	2,0													
Installation factor	$\gamma_{inst}$	[-]	1,0													
<b>Concrete edge failure</b>																
Effective length of anchor under shear loading	$l_f$	[-]	$l_f = h_{ef} \text{ and } \leq 12 d_{nom}$								$l_f = h_{ef} \text{ and } \leq \max(8 d_{nom}; 300 \text{ mm})$					
Installation factor	$\gamma_{inst}$	[-]	1,0													

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**Performances**

Characteristic values shear resistance load in non-cracked and cracked concrete for rebar under static and quasi-static loads.

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**Table C8. Displacement under tension loads for non-cracked concrete – threaded rods under static and quasi-static loads for hammer drilling (HD), hollow drill bit (HDB) and compressed air drilling (CA)**

Size			M8	M10	M12	M16	M20	M24	M27	M30
<b>Characteristic displacement in non-cracked concrete C20/25 to C50/60 under tension loads</b>										
Temperature range -40°C / +40°C	$\delta_{N0}$	[mm/(N/mm <sup>2</sup> )]	0,01	0,02	0,03	0,03	0,03	0,03	0,04	0,05
	$\delta_{N\infty}$	[mm/(N/mm <sup>2</sup> )]	0,04	0,04	0,04	0,04	0,04	0,04	0,05	0,05
Temperature range -40°C / +55°C	$\delta_{N0}$	[mm/(N/mm <sup>2</sup> )]	0,01	0,02	0,03	0,03	0,03	0,03	0,04	0,05
	$\delta_{N\infty}$	[mm/(N/mm <sup>2</sup> )]	0,05	0,05	0,05	0,05	0,05	0,05	0,05	0,05
Temperature range -40°C / +80°C	$\delta_{N0}$	[mm/(N/mm <sup>2</sup> )]	0,02	0,03	0,04	0,04	0,04	0,05	0,06	0,07
	$\delta_{N\infty}$	[mm/(N/mm <sup>2</sup> )]	0,06	0,06	0,06	0,07	0,07	0,07	0,07	0,07

**Table C9: Displacement under tension loads for -cracked concrete – threaded rods under static and quasi-static loads for hammer drilling (HD), hollow drill bit (HDB) and compressed air drilling (CA)**

Size			M12	M16	M20	M24
<b>Characteristic displacement in -cracked concrete C20/25 to C50/60 under tension loads</b>						
Temperature range -40°C / +40°C	$\delta_{N0}$	[mm/(N/mm <sup>2</sup> )]	0,06	0,06	0,06	0,07
	$\delta_{N\infty}$	[mm/(N/mm <sup>2</sup> )]	0,26	0,24	0,26	0,23
Temperature range -40°C / +55°C	$\delta_{N0}$	[mm/(N/mm <sup>2</sup> )]	0,06	0,06	0,06	0,07
	$\delta_{N\infty}$	[mm/(N/mm <sup>2</sup> )]	0,26	0,24	0,26	0,23
Temperature range -40°C / +80°C	$\delta_{N0}$	[mm/(N/mm <sup>2</sup> )]	0,07	0,08	0,08	0,09
	$\delta_{N\infty}$	[mm/(N/mm <sup>2</sup> )]	0,33	0,33	0,33	0,33

**Table C10. Displacement under tension loads for non-cracked concrete – threaded rods under static and quasi-static loads for diamond drilling (DD)**

Size			M16	M20	M24	M27	M30
<b>Characteristic displacement in non-cracked concrete C20/25 to C50/60 under tension loads</b>							
Temperature range -40°C / +40°C	$\delta_{N0}$	[mm/(N/mm <sup>2</sup> )]	0,02	0,03	0,03	0,03	0,04
	$\delta_{N\infty}$	[mm/(N/mm <sup>2</sup> )]	0,05	0,05	0,05	0,05	0,05
Temperature range -40°C / +55°C	$\delta_{N0}$	[mm/(N/mm <sup>2</sup> )]	0,02	0,03	0,03	0,04	0,04
	$\delta_{N\infty}$	[mm/(N/mm <sup>2</sup> )]	0,05	0,05	0,05	0,06	0,06
Temperature range -40°C / +80°C	$\delta_{N0}$	[mm/(N/mm <sup>2</sup> )]	0,03	0,04	0,04	0,05	0,05
	$\delta_{N\infty}$	[mm/(N/mm <sup>2</sup> )]	0,07	0,07	0,07	0,08	0,08

**Table C11. Displacement under tension loads for -cracked concrete – threaded rods under static and quasi-static loads for diamond drilling (DD)**

Size			M16	M20	M24	M27	M30
<b>Characteristic displacement in -cracked concrete C20/25 to C50/60 under tension loads</b>							
Temperature range -40°C / +40°C	$\delta_{N0}$	[mm/(N/mm <sup>2</sup> )]	0,05	0,05	0,07	0,07	0,08
	$\delta_{N\infty}$	[mm/(N/mm <sup>2</sup> )]	0,25	0,26	0,26	0,26	0,28
Temperature range -40°C / +55°C	$\delta_{N0}$	[mm/(N/mm <sup>2</sup> )]	0,05	0,05	0,07	0,07	0,08
	$\delta_{N\infty}$	[mm/(N/mm <sup>2</sup> )]	0,25	0,26	0,26	0,26	0,28
Temperature range -40°C / +80°C	$\delta_{N0}$	[mm/(N/mm <sup>2</sup> )]	0,07	0,08	0,09	0,10	0,11
	$\delta_{N\infty}$	[mm/(N/mm <sup>2</sup> )]	0,34	0,37	0,37	0,37	0,41

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**Performances**  
Displacement under service loads

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**Table C12: Displacement under shear loads for non-cracked and cracked concrete – threaded rods under static and quasi-static loads for all drilling method.**

Size			M8	M10	M12	M16	M20	M24	M27	M30
<b>Characteristic displacement in cracked and non-cracked concrete C20/25 to C50/60 under shear loads</b>										
All temperature ranges	$\delta_{V0}$ factor	[mm/kN]	0,024	0,020	0,019	0,011	0,007	0,006	0,005	0,005
	$\delta_{V\infty}$ factor	[mm/kN]	0,036	0,030	0,030	0,017	0,011	0,009	0,007	0,008

**Table C13: Displacement under tension loads for non-cracked concrete – rebar under static and quasi-static loads.**

Size			Ø8	Ø10	Ø12	Ø14	Ø16	Ø20	Ø22	Ø25	Ø28	Ø30	Ø32	Ø40
<b>Characteristic displacement in non-cracked concrete C20/25 to C50/60 under tension loads</b>														
Temperature range -40°C / +40°C	$\delta_{N0}$	[mm/(N/mm <sup>2</sup> )]	0,02	0,02	0,03	0,03	0,03	0,04	0,04	0,05	0,06	0,06	0,07	0,07
	$\delta_{N\infty}$	[mm/(N/mm <sup>2</sup> )]	0,05	0,05	0,05	0,05	0,05	0,05	0,05	0,06	0,06	0,06	0,06	0,06
Temperature range -40°C / +55°C	$\delta_{N0}$	[mm/(N/mm <sup>2</sup> )]	0,02	0,02	0,03	0,03	0,03	0,04	0,04	0,05	0,06	0,06	0,07	0,07
	$\delta_{N\infty}$	[mm/(N/mm <sup>2</sup> )]	0,05	0,05	0,05	0,05	0,05	0,05	0,05	0,06	0,06	0,06	0,06	0,06
Temperature range -40°C / +80°C	$\delta_{N0}$	[mm/(N/mm <sup>2</sup> )]	0,03	0,00	0,04	0,04	0,04	0,06	0,06	0,06	0,08	0,09	0,09	0,09
	$\delta_{N\infty}$	[mm/(N/mm <sup>2</sup> )]	0,07	0,07	0,07	0,07	0,07	0,08	0,08	0,08	0,09	0,09	0,09	0,09

**Table C14: Displacement under shear loads for cracked concrete – rebar under static and quasi-static loads.**

Size			Ø8	Ø10	Ø12	Ø14	Ø16	Ø20	Ø22	Ø25	Ø28	Ø30	Ø32	Ø40
<b>Characteristic displacement in non-cracked concrete C20/25 to C50/60 under tension loads</b>														
Temperature range -40°C / +40°C	$\delta_{N0}$	[mm/(N/mm <sup>2</sup> )]	0,03	0,04	0,05	0,06	0,06	0,08	0,07	0,08	0,08	0,11	0,11	0,13
	$\delta_{N\infty}$	[mm/(N/mm <sup>2</sup> )]	0,18	0,24	0,20	0,24	0,25	0,27	0,25	0,27	0,28	0,30	0,28	0,34
Temperature range -40°C / +55°C	$\delta_{N0}$	[mm/(N/mm <sup>2</sup> )]	0,03	0,04	0,05	0,06	0,06	0,08	0,07	0,08	0,08	0,11	0,11	0,13
	$\delta_{N\infty}$	[mm/(N/mm <sup>2</sup> )]	0,18	0,24	0,20	0,24	0,25	0,27	0,25	0,27	0,28	0,30	0,28	0,34
Temperature range -40°C / +80°C	$\delta_{N0}$	[mm/(N/mm <sup>2</sup> )]	0,04	0,06	0,07	0,08	0,08	0,11	0,10	0,11	0,12	0,15	0,15	0,18
	$\delta_{N\infty}$	[mm/(N/mm <sup>2</sup> )]	0,25	0,34	0,28	0,33	0,35	0,38	0,35	0,38	0,39	0,42	0,39	0,47

**Table C15: Displacement under shear loads for non-cracked and cracked concrete – rebar under static and quasi-static loads.**

Size			Ø8	Ø10	Ø12	Ø14	Ø16	Ø20	Ø22	Ø25	Ø28	Ø30	Ø32	Ø40
<b>Characteristic displacement in non-cracked concrete C20/25 to C50/60 under shear loads</b>														
All temperature ranges	$\delta_{V0}$ factor	[mm/kN]	0,018	0,014	0,013	0,009	0,008	0,006	0,005	0,004	0,004	0,004	0,003	0,003
	$\delta_{V\infty}$ factor	[mm/kN]	0,027	0,022	0,019	0,014	0,012	0,009	0,008	0,006	0,006	0,005	0,005	0,005

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**Table C16: Characteristic values tension resistance load for rebar for seismic performance category C1 for 50 and 100 years**

Size			Ø10	Ø12	Ø14	Ø16	Ø20	Ø22	Ø25	Ø28	Ø30	Ø32
<b>Steel failure</b>												
Characteristic resistance	$N_{Rk,s}$	[kN]	$A_s \times f_{tk}^{2)}$									
Cross section area	$A_s$	[mm <sup>2</sup> ]	79	113	154	201	314	380	491	616	707	804
Partial factor	$\gamma_{Ms,N}^{1)}$	[-]	1,4									
<b>Combined pull-out and concrete cone failure</b>												
Characteristic bond resistance temperature range -40°C / +40°C	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	4,0	6,0	5,7	5,7	4,6	4,6	4,6	4,6	4,6	4,6
Characteristic bond resistance temperature range -40°C / +80°C	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	4,0	6,0	5,7	5,7	4,6	4,6	4,6	4,6	4,6	4,6
Characteristic bond resistance temperature range -40°C / +120°C	$\tau_{Rk,ucr}$	[N/mm <sup>2</sup> ]	2,9	4,3	4,1	4,1	3,3	3,3	3,3	3,3	3,3	3,3
Increasing factor for cracked concrete related to strength $f_{ck}$	$\psi_c$	[-]	1,0									
<b>Installation factor for combined pull-out, concrete cone and splitting failure</b>												
Installation factors for category I1	$\gamma_{inst}$	[-]	1,0									
Installation factors for category I2			1,2									

<sup>1)</sup> In the absence of other national regulations

<sup>2)</sup>  $f_{tk}$  shall be taken from the specifications of reinforcing bars

**Table C17: Characteristic values shear resistance load for rebar for seismic performance category C1 for 50 and 100 years**

Size			Ø10	Ø12	Ø14	Ø16	Ø20	Ø22	Ø25	Ø28	Ø30	Ø32
<b>Steel failure without lever arm</b>												
Characteristic resistance	$V_{Rk,s,eq,C1}$	[kN]	$0,64 \times V_{Rk}^0$			$0,70 \times V_{Rk}^0$			$0,62 \times V_{Rk}^0$			
Partial factor	$\gamma_{Ms,V}^{1)}$	[-]	1,5									

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**Performances**  
Characteristic resistance under tension and shear loads for threaded rod for seismic action category C2

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**Table C18: Characteristic values tension resistance load for threaded rod for seismic performance category C2 for 50 and 100 years**

Size			M12	M16	M20	M24
<b>Steel failure</b>						
Characteristic resistance	$N_{Rk,s,eq,C2}$	[kN]	$1,0 \times N_{Rk,s}$			
Partial factor	$\gamma_{Ms,N}$	[-]	See Annex C1 – Table C1			
<b>Combined pull-out and concrete cone failure</b>						
Characteristic bond resistance temperature range -40°C / +40°C	$\tau_{Rk,C2}$	[N/mm <sup>2</sup> ]	5,4	5,3	5,5	5,4
Characteristic bond resistance temperature range -40°C / +55°C	$\tau_{Rk,C2}$	[N/mm <sup>2</sup> ]	5,4	5,2	5,5	5,4
Characteristic bond resistance temperature range -40°C / +80°C	$\tau_{Rk,C2}$	[N/mm <sup>2</sup> ]	3,9	3,8	3,9	3,9
Increasing factor related to concrete strength $f_{ck}$	$\psi_c$	[-]	1,0			
Installation factors for category I1	$\gamma_{inst}$	[-]	1,0			
Installation factors for category I2			1,2			

**Table C19: Characteristic values shear resistance load for threaded rod for seismic performance category C2 for 50 and 100 years**

Size			M12	M16	M20	M24
<b>Steel failure</b>						
Characteristic resistance	$V_{Rk,s,eq,C2}$	[kN]	$0,54 \times V_{Rk,s}^0$	$0,55 \times V_{Rk,s}^0$	$0,68 \times V_{Rk,s}^0$	$0,59 \times V_{Rk,s}^0$
Partial factor <sup>1)</sup>	$\gamma_{Ms,V}$	[-]	See Annex C1 – Table C1			

**Table C20: Reduction factor for annular gap.**

<b>Reduction factor for annular gap</b>						
Without annular gap filling	$\alpha_{gap}$	[-]	0,5			
With annular gap filling	$\alpha_{gap}$	[-]	1,0			

**Table C21: Displacements for tensile and shear load for seismic performance category C2 - threaded rod.**

Size			M12	M16	M20	M24
<b>Displacements for tensile and shear load for seismic performance category C2</b>						
Displacement in tensile at damage limitation states	$\delta_{N,eq,seis} (DLS)$	[mm]	0,22	0,27	0,92	0,54
Displacement in tensile at ultimate limit state	$\delta_{N,eq,seis} (ULS)$	[mm]	0,28	0,66	1,70	0,93
Displacement in shear at damage limitation states	$\delta_{V,eq,seis} (DLS)$	[mm]	1,64	0,81	2,39	2,21
Displacement in shear at ultimate limit state	$\delta_{V,eq,seis} (ULS)$	[mm]	3,96	4,29	7,29	7,42

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**Performances**  
Characteristic resistance under tension and shear loads for threaded rod for seismic action category C2

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