

## **Tiles and Natural Stone Installation**

# **TILE 900**

One-component cementitious adhesive, type C2 E according to EN 12004, flexible and waterproof, for laying all types of ceramic tiles, including large tiles, for walls, floors and paving. Ideal indoors for waterproof applications in bathrooms and kitchens but also outdoors and on all kinds of substrates. Frost resistant.



- Waterproofing
- Ideal for bathrooms and kitchens
- Laying of all types of tiles, including large sizes, on all types of substrate.
- Flexible





## **APPLICATION AREAS**

- Indoor and outdoor application of floor and wall tiles for bathrooms, kitchens, balconies, patios, tanks, swimming pools and in all environments subject to the frequent presence of water.
- Application of ceramic tiles on substrates subject to movement and mechanical stress.
- Application over old ceramic floors.

#### **TYPES OF SUBSTRATE**

- Cured cement screeds
- Concrete walls
- Cement or cement-lime plasters
- Indoor walls made from cellular concrete blocks
- Substrates waterproofed with flexibilized cement systems such as Antol Flex 1K and 2K
- Heated floors

#### **TYPE OF MATERIAL TO BE LAID**

- Single-fired
- Double-fired
- Clinker tiles
- Porcelain and glazed stoneware
- Vitreous and ceramic mosaic tiles\*
- Marble, natural stone, resin and composite tiles resistant to water, staining and deformation
- \* when mixed with one part Antol Flex and one part water

#### **MAXIMUM ATTAINABLE THICKNESSES**

10 mm

#### **FEATURES**

Tile 900 is a grey cementitious adhesive based on very resistant cements, selected aggregates, a high percentage of synthetic resins and specific additives, specially formulated for laying all types of wall and floor coatings, including large-sized ones, in bathrooms, kitchens, tanks, swimming pools and in all environments subject to the frequent presence of water. The careful composition of grain size and the addition of water repellent additives make the adhesive bed extremely waterproof. After mixing with water, you have an adhesive which is easy to use, highly flexible and adhesive for all types of surface and also on old floors and ceramic surfaces. Thanks to its long open time, laying tiles is easy even in warm, windy climates. The deformability of the hardened product permits absorption of the movements of the substrate, making it ideal for flooring subject to high stress. It resists freezing/thawing cycles. Tile 900 is classified as a cementitious adhesive of class C2 E according to EN 12004.

#### **WARNINGS**

Do not use on the following:

With wood and wood conglomerates, metal surfaces, rubber, PVC, linoleum and the like. For applications on gypsum or anhydrite surfaces, pre-treatment of the surface with Piastrellite Primer is required. If you have any doubts or queries about this type of application, contact our Technical Office for further advice. Even though the product has good technical characteristics, it is not a substitute for genuine waterproofing systems such as Antol Aquaproof, Antol Flex 1K and Antol Flex 2K when used for swimming pools, tanks, patios, etc. with high levels of mechanical and/or water stress.

## **INSTRUCTIONS FOR USE**

## **Preparation**

The surfaces to be covered must be suitably dry, resistant, solid and regular, clean and free of oils and greases, dust, loose material, dirt of any kind and any traces of old paint. The surfaces must also be sufficiently cured and free of significant shrinkage. As a general rule, traditional cement bedding with normal setting and hardening must be cured for at least 28 days. Cement or cement lime plasters must be dried for at least 14 days. Substrates subject to rising damp must be waterproof treated. Major surface imperfections and irregularities such as level differences, cavities, gravel pockets and eroded or deteriorated points must be repaired in advance and filled out with a self-levelling smoothing product such as Livellina 0-10 or

Livellina 5-30, or with a suitable mortar such as ACS Restauro, ACS Rinnova o ACS Monorasante. Very porous, flaking or dusting surfaces with poor mechanical strength must be treated in advance with Piastrellite Primer.

## Mixing the product

Mix Tile 900 with 25-27% clean water (6.25-6.75 litres per 25 kg bag) as follows: pour almost all the mixing water required in a suitable container. Then add the powder product, slowly, and mix at the same time using a low speed electrical drill with mixer attachment. Once you have added all the powder product, pour in the rest of the water and mix until the product is smooth and lump-free, with a semi-fluid consistency. Make sure you remove all non-mixed lumps of material from the walls and the bottom of the container. Allow the mixture to stand for about 5 minutes and then mix again briefly. The mix prepared has a pot life of about 4 hours under normal conditions (at 20 °C). Higher temperatures reduce pot life, lower temperatures increase it.

#### **Application**

If subject to direct sunlight, that is, high temperatures, wet the surface with a sponge to cool it and then wait until all the surface water has evaporated. Apply the adhesive with an appropriate toothed trowel. The size of the trowel teeth depends on the type and size of the tile to be glued: total coverage of the back of the tiles must be quaranteed. For better adhesion, first apply a thin and uniform layer of adhesive on the surface using the smooth part of the toothed trowel and then apply, immediately, a second layer of the thickness required using the toothed part of the trowel. Apply the tiles, pressing them slightly and moving them crossways slightly. When gluing tiles with marked relief pattern on the back, for outdoor applications, especially in areas subject to major heat changes or freezing/thawing cycles, for laying on heated floors and flooring subject to high levels of stress and for laying large tiles (more than 33×33 cm), follow the "buttering-floating" technique: that is to say, apply the mixed adhesive with the toothed trowel to the surface and spread it out using a trowel on the back of the tile, smoothing off as required. Provided the quantity of adhesive spread out is sufficient, you now have adhesive-tile contact extended along the entire gluing surface (this condition is essential for laying floors and surfaces exposed to freezing cycles and considerable stress from water). Mix with one part Antol Flex and one part water for outdoor tank and swimming pool applications. Only lay the tiles within the time interval during which the adhesive spread out is still fresh and sticky, that is, before a surface film forms. This time interval is known as the "open time" of the adhesive and depends on the environmental conditions. The open time of Tile 900 is longer than 30 minutes at 23 °C and 50% relative humidity. High temperatures and conditions of direct sunlight and wind or very porous and absorbent surfaces may reduce the open time considerably. Low temperatures, high environmental humidity and non-absorbent surfaces may increase the open time. If the open time has passed and the adhesive spread out has formed a surface film, you must use the toothed trowel again to break the film and "freshen up" the surface. Do NOT wet the surface as this would create a film of anti-adhesive water which would prevent contact of the tiles with the adhesive and the entire operation would be compromised definitively. The tiles do not normally require wetting before laying. However, tiles with dusty back should be cleaned by dipping them in clean water for a few seconds. For gypsum surfaces, pre-treatment with Piastrellite Primer is required.

### **WAITING TIMES**

After laying, protect the tiles against rain and scouring for at least 24 hours and against direct sunlight for at least 7 days. If laying in the winter, protect against frost for at least 7 days. You may grout the gaps between tiles after about 8 hours for walls and about 24 hours for floors, using Tile  $\leq 8$  mm, Tile 2-15 mm or X-Tile Giunto 515. Note: Expansion joints should be sealed with a silicone sealant in the Torggler Sitol Silicon range. Laid floor tiles can be walked on after about 24 hours. The final hardening and, therefore, the actual use of floor and wall coverings glued with Tile 900 requires about 14 days. Wait at least 21 days before filling swimming pools and tanks. The tools used for laying may be cleaned with water before the adhesive hardens. Once the adhesive has hardened, you may only clean them using mechanical instruments. Any dirt on the surface of the tiles must be cleaned before the adhesive hardens using a damp cloth. Do not apply the product at temperatures below +5 °C or above +35 °C. Do not mix the product with other binders such as cement, hydraulic lime, gypsum, etc. The mix cannot be diluted with water once it has started setting. Do not use the mixed product when it has already started to set. Therefore, always prepare quantities of mix which can be used within the pot life.

## **TECHNICAL SPECIFICATIONS**

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MEASURED ON POWDER PRODUCT	
Colour	grey
Consistency	powder
Apparent density	1,24 kg/litre
Grain size	0 – 0,5 mm

MEASURED ON FRESH MIX	
Mixing water	25 – 27% equivalent 6,25 – 6,75 litres per 25 kg bag
Mix density	1,62 kg/litre
Mix consistency	pasty – can be trowelled
Mix pot life (at +20 °C)	about 4 hours
Mix pot life (at +20 °C)	> 30 minutes

Setting time (as per DIN 18156 part 2)	about 30 minutes
Application temperature	from +5 °C to +35 °C
MEASURED ON HARDENED PRODUCT	
Adhesion by traction (according to EN 1348): initial adhesion	2,0 N/mm <sup>2</sup>
Adhesion by traction (according to EN 1348): adhesive strength after immersion in water	1,4 N/mm <sup>2</sup>
Adhesion by traction (according to EN 1348): adhesive strength after action of heat	2,2 N/mm <sup>2</sup>
Adhesion by traction (according to EN 1348): adhesive strength after freezing/thawing cycles	1,6 N/mm <sup>2</sup>
Filling the joints: on walls	after about 8 hours
Filling the joints: on floors	after about 24 hours
Can be walked on	after 24 hours
Final hardening	after 14 days
Operating temperature	from -30 °C to +90 °C
Consumption	from 2,0 to 5,0 kg/m <sup>2</sup>
Maximum attainable thickness	10 mm
Classification in compliance with EN 12004	C 2E
Classification according to EN 12002 (Tile 900 + one part Antol Flex and one part water)	S1 (deformable adhesive)
Packaging	bag
Pallet	50 bags
Color	Grey
Packaging size	25 kg

## **CONSUMPTION**

Consumption may vary from 2 to  $5 \text{ kg/m}^2$ . It depends on the type of tile, the characteristics of the substrate and the laying method used. As a general rule, if the surface has been well prepared and levelled off, for small tiles and mosaic, the consumption is about  $2 \text{ kg/m}^2$ , for standard and medium-sized tiles (up to  $33 \times 33 \text{ cm}$ ), the consumption is about  $3 \text{ kg/m}^2$ , and for large tiles, with marked relief pattern on the back and for outdoor applications (using the "butteringfloating" method) the consumption is about  $5 \text{ kg/m}^2$ .

### **STORAGE**

Tile 900 must be stored in a dry and protected place. Unopened in its original bags, the product can be stored for at least 12 months. KEEP AWAY FROM MOISTURE.

## **CERTIFICATIONS**

Product certified by A.E.C.C. – Agenzia Europea Certificazioni Costruzioni of Sassuolo (Modena), Notified Body No. 1596. The EC Declaration of Conformity, including copies of official test reports, is available on request.

LEGEND OF CLASSIFICATION ACCORDING TO EN 12004		
C1	Normal cementitious adhesive	
C2	Improved cementitious adhesive	
F	Fast setting	

Т	Reduced slip
Е	Extended open time
S1	Deformable
S2	Highly deformable

The information contained in this document is reported on the basis of our experience and knowledge; therefore, any recommendations and suggestions made are without any guarantee and must be verified before using the product by those who intend to use it, who assume all responsibility that may result from its use since the conditions of use are not under our direct control. In case of doubt, it is always advisable to make preliminary tests and/or ask for the intervention of our technicians. Torggler reserves the right to modify, replace and/or delete the items, as well as to change the product data in this document without prior notice; in this case the indications given here may no longer be valid. Always refer to the latest version of the data sheet, available at www.torggler.com. Version 22.06.2021.